

Preliminary

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Your contact: www.codico.com mailto: office@codico.com phone: +43/1/86305-0 fax: +43/1/86305-5000

SPECIFICATIONS FOR LCD MODULE

| | |
|--------------------------|----------------------------|
| CUSTOMER | Preliminary |
| CUSTOMER PART NO. | |
| AMPIRE PART NO. | AM-800600C1TMQW-00H |
| APPROVED BY | |
| DATE | |

Preliminary Specification

Approved Specification

| APPROVED BY | CHECKED BY | ORGANIZED BY |
|-------------|------------|--------------|
| | | |

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RECORD OF REVISION

| Revision Date | Page | Contents | Editor |
|----------------------|-------------|----------------------|---------------|
| 2007/07/3 | - | New Release | Sunglin |
| 2007/7/25 | 4 | Modify LED Life Time | Edward |

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1. INTRODUCTION

Ampire Display Module AM800600C is a color active matrix TFT-LCD that uses amorphous silicon TFT as a switching device . This model is composed of a 8 inch TFT-LCD panel , a driving circuit and a LED backlight system . This TFT-LCD has a high resolution (800(R.G.B) X 600) and can display up to 262,144 colors .

1-1. Features

- SVGA (4:3 diagonal) configuration
- LVDS interface
- LED Backlight & wide range operation temperature

1-2. Applications

- Portable TV
- Car PC
- Industrial application
- HMI (Human machine interface)

2. PHYSICAL SPECIFICATIONS

| Item | Specifications | unit |
|-------------------------|----------------------------------|-------------------|
| Display resolution(dot) | 800xRGB (W) x 600(H) | dots |
| Active area | 162.0 (W) x 121.5 (H) | mm |
| Pixel pitch | 0.2025 (W) x 0.2025 (H) | mm |
| Color configuration | R.G.B Vertical stripe | |
| Overall dimension | 183.0(W)x141.0(H)x9.0(D)---(Typ) | mm |
| Weight | TBD | g |
| Surface treatment | Anti-glare | |
| Brightness | 250 nit(typ) | cd/m ² |
| Contrast ratio | 500 : 1 | |
| Backlight unit | LED | |
| Display color | 262,144 | colors |

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3. ELECTRICAL CHARACTERISTICS

3-1 TFT LCD Module voltage

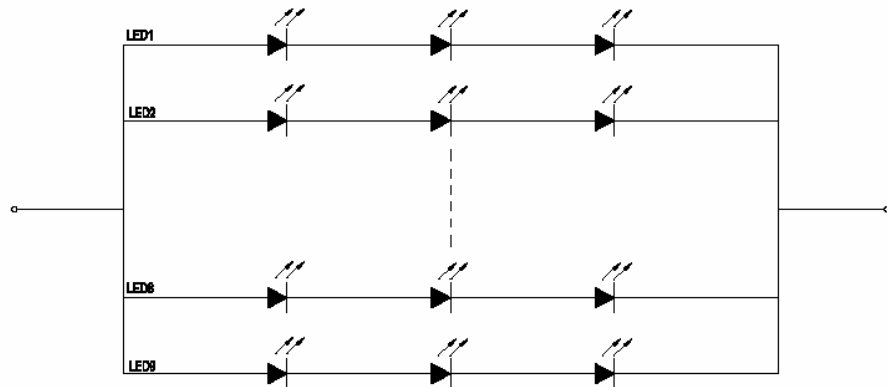
| ITEM | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|----------------------|--------|-----|-----|-----|------|------|
| Power Supply Voltage | VDD | 3.0 | 3.3 | 3.6 | V | |
| Power Supply Current | IDD | -- | TBD | -- | mA | |

3-2 Backlight unit

| ITEM | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|---------------|--------|-----|-----|------|------|------|
| LED Voltage | VL | - | 9.9 | 12.0 | V | 1) |
| LED Current | IL | - | 20 | - | mA | 1) |
| LED life time | - | 20K | - | - | Hr | 2) |

NOTE :

1) The LED driving condition is defined for each LED Module (3 LED Serial)

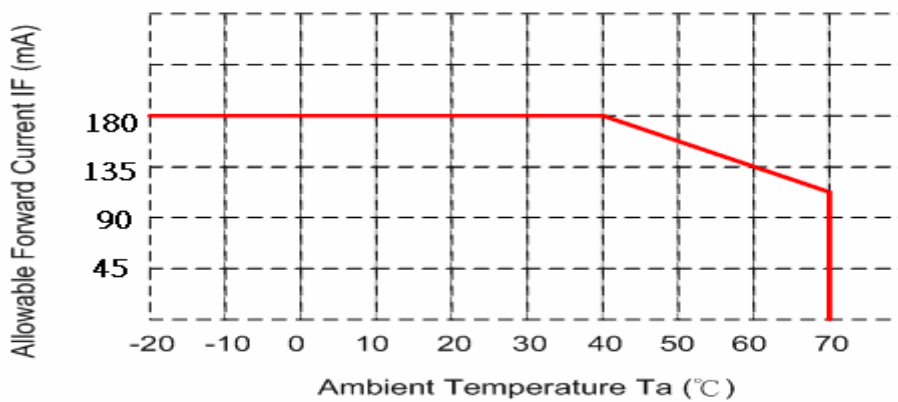


2) The LED Life Time define : Module brightness decay to 50% , Ta=25°C , IL=20mA

■ The constant current source is needed for white LED back-light driving.

When LCM is operated over 60°C ambient temperature, the I_{LED} of the LED back-light should be

adjusted to 135mA max



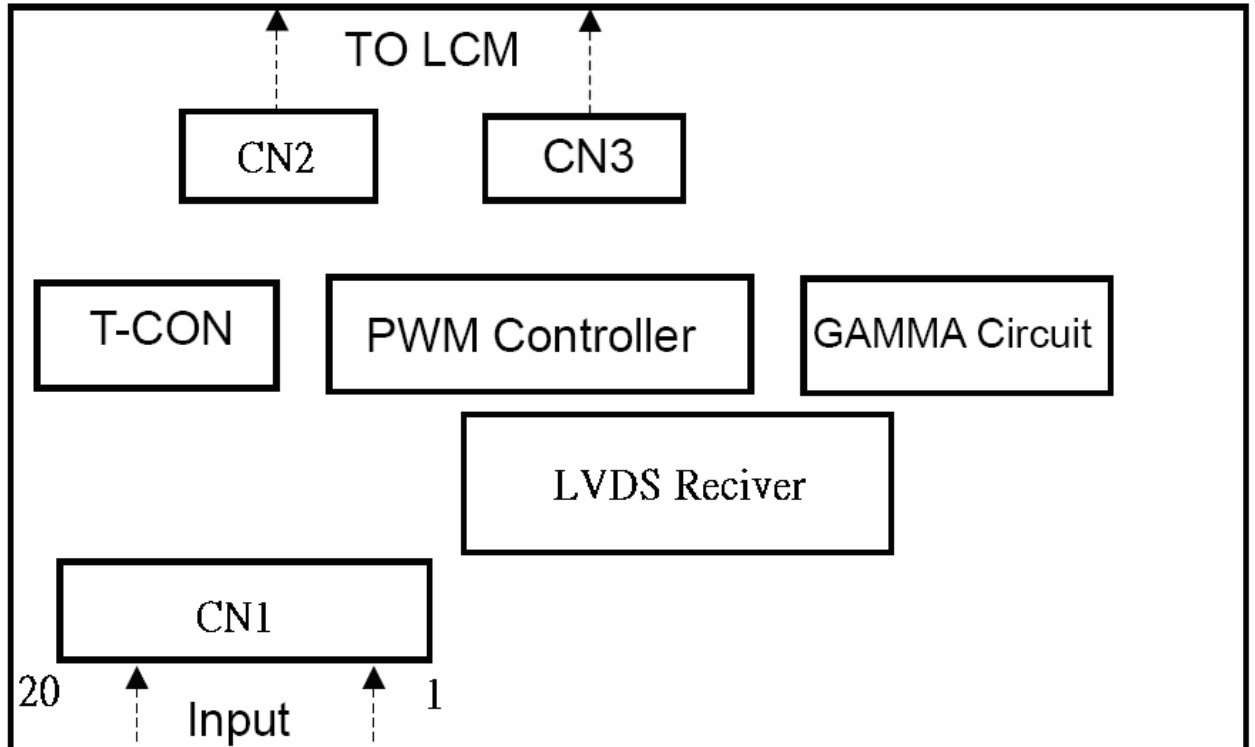
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4. Pin Assignment (CN1)

| Pin no | Symbol | Function |
|--------|--------|---|
| 1 | VDD | POWER SUPPLY:3.3V |
| 2 | VDD | POWER SUPPLY:3.3V |
| 3 | Gnd | Power Ground |
| 4 | Gnd | Power Ground |
| 5 | IN0- | Transmission Data of Pixels(R data input) |
| 6 | IN0+ | Transmission Data of Pixels(R data input) |
| 7 | Gnd | Power Ground |
| 8 | 1N1- | Transmission Data of Pixels 1(G data input) |
| 9 | 1N1+ | Transmission Data of Pixels 1(G data input) |
| 10 | Gnd | Power Ground |
| 11 | 1N2- | Transmission Data of Pixels 2(B data input) |
| 12 | 1N2+ | Transmission Data of Pixels 2(B data input) |
| 13 | Gnd | Power Ground |
| 14 | CLK- | Sampling Clock |
| 15 | CLK+ | Sampling Clock |
| 16 | Gnd | Power Ground |
| 17 | NC | No Connect |
| 18 | NC | No Connect |
| 19 | Gnd | Power Ground |
| 20 | Gnd | Power Ground |

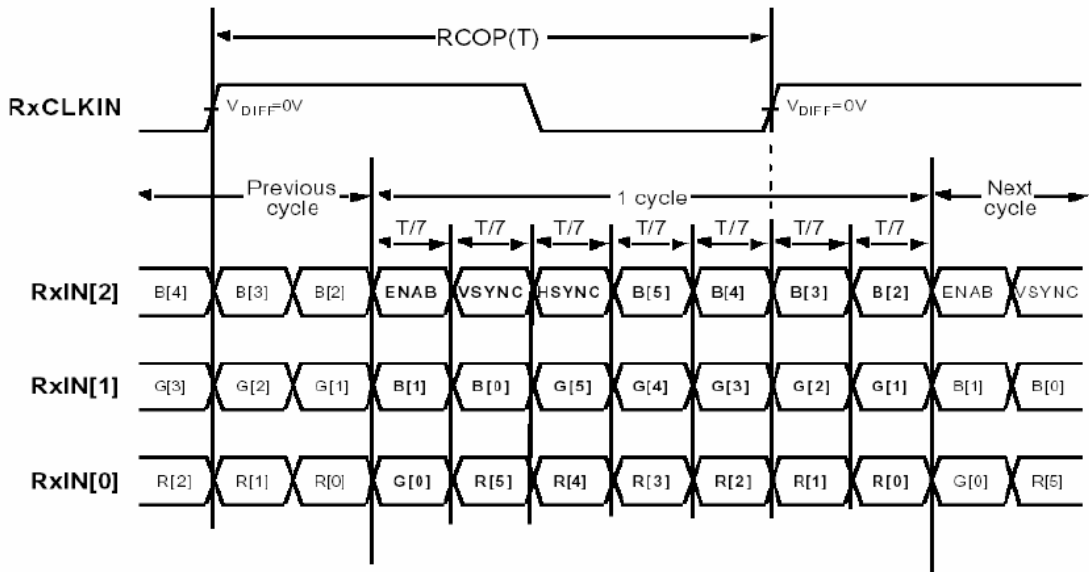
Block Diagram



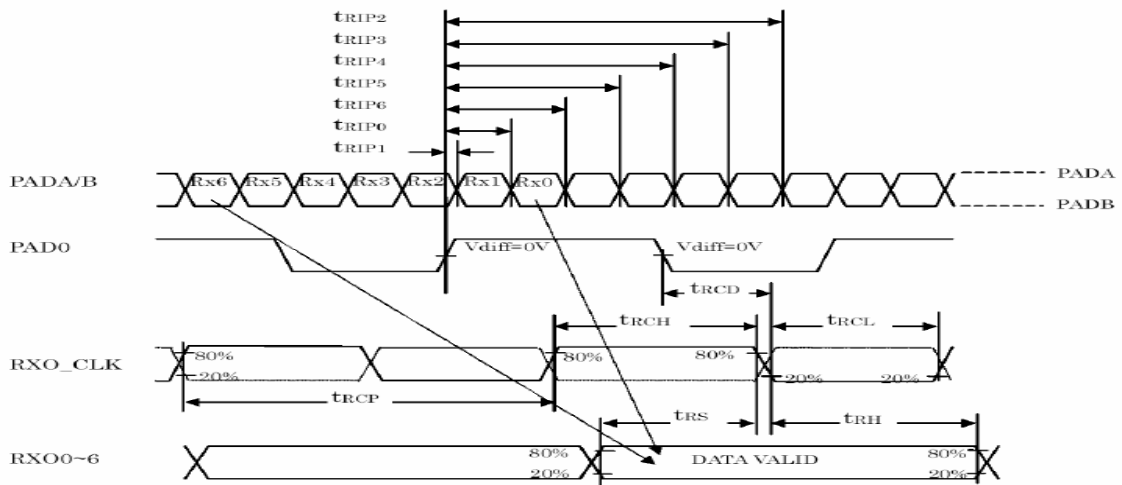
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5. INPUT SIGNAL :



Note: R/G/B[7]s are MSBs and R/G/B[0]s are LSBs

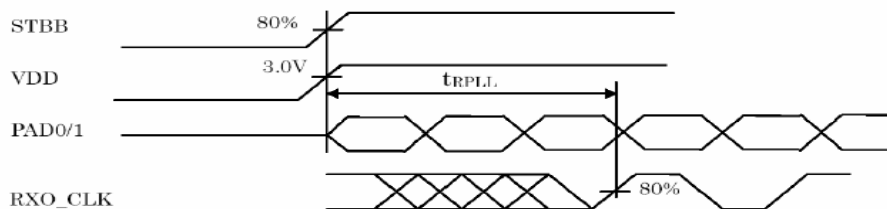


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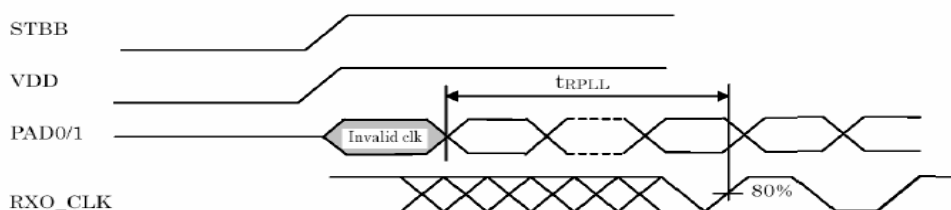
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Phase Lock Loop Set Time

(Case1)



(Case2)



Switching Characteristics

< recommended operating condition (unless otherwise noted) >

| Parameter | Symbol | min | typ | max | Unit |
|---|------------|----------|------|----------|------|
| RXO_CLK Period | t_{rCP} | 11.76 | T | 50 | ns |
| RXO_CLK High Time | t_{rCH} | - | T/2 | - | ns |
| RXO_CLK Low Time | t_{rCL} | - | T/2 | - | ns |
| PAD0/1 to RXO_CLK Delay | t_{rCD} | - | 3T/7 | - | ns |
| Data Setup to RXO_CLK | t_{rS} | 1.9 | - | - | ns |
| Data Hold from RXO_CLK | t_{rH} | 3.0 | - | - | ns |
| Input Data Position 0 (T=11.76ns) (note1) | t_{rIP1} | -0.4 | 0 | 0.4 | ns |
| Input Data Position 1 (T=11.76ns) (note1) | t_{rIP0} | T/7-0.4 | T/7 | T/7+0.4 | ns |
| Input Data Position 2 (T=11.76ns) (note1) | t_{rIP6} | 2T/7-0.4 | 2T/7 | 2T/7+0.4 | ns |
| Input Data Position 3 (T=11.76ns) (note1) | t_{rIP5} | 3T/7-0.4 | 3T/7 | 3T/7+0.4 | ns |
| Input Data Position 4 (T=11.76ns) (note1) | t_{rIP4} | 4T/7-0.4 | 4T/7 | 4T/7+0.4 | ns |
| Input Data Position 5 (T=11.76ns) (note1) | t_{rIP3} | 5T/7-0.4 | 5T/7 | 5T/7+0.4 | ns |
| Input Data Position 6 (T=11.76ns) (note1) | t_{rIP2} | 6T/7-0.4 | 6T/7 | 6T/7+0.4 | ns |
| Phase Lock Loop Set | t_{rPLL} | - | - | 10 | ms |

note1 : VDD=3.3V, Ta=25°C

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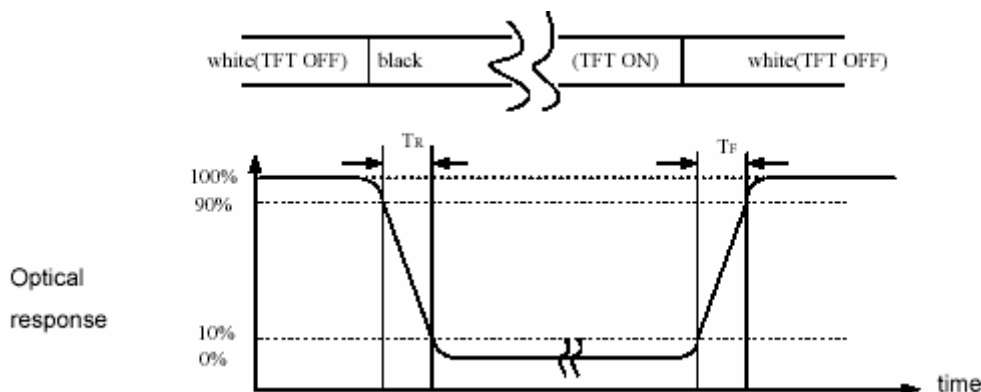
6. OPTICAL CHARACTERISTICS

| Item | | Symbol | Conditon | Min. | Typ. | Max. | Unit | Note |
|----------------------|------------|-------------|---------------------------|------|------|------|-------------------|--------|
| Response Time | | $T_r + T_f$ | $\Theta = \Phi = 0^\circ$ | - | 25 | - | ms | (1) |
| Contrast ratio | | CR | | 400 | 500 | - | - | (2)(3) |
| Viewing Angle | Vertical | Θ | $CR \geq 10$ | 100 | 120 | - | Deg. | (5) |
| | Horizontal | Φ | | 120 | 140 | - | | |
| Luminance | | L | $\Theta = \Phi = 0^\circ$ | 200 | 250 | - | cd/m ² | (3)(4) |
| Luminance Uniformity | | Y_U | | 70 | 75 | - | % | (3)(4) |
| Color chromaticity | Red | R_x | $\Theta = \Phi = 0^\circ$ | TBD | TBD | TBD | - | (3) |
| | | R_y | | TBD | TBD | TBD | | |
| | Green | G_x | | TBD | TBD | TBD | | |
| | | G_y | | TBD | TBD | TBD | | |
| | Blue | B_x | | TBD | TBD | TBD | | |
| | | B_y | | TBD | TBD | TBD | | |
| | White | W_x | | 0.26 | 0.31 | 0.36 | | |
| | | W_y | | 0.28 | 0.33 | 0.38 | | |

NOTE :

- These items are measured by BM-5A(TOPCON) or CA-1000(MINOLTA) in the dark room (no ambient light)
- Test conditions : $V_{cc} = 3.3V$, $I_L = 20mA$ (Backlight current) , the ambient temperature is 25°C

(1) Definition of Response Time (White-Black)



(2) Definition of Contrast Ratio

Measure contrast ratio on the below 9 points and take the average value
 Contrast ratio is calculated with the following formula :

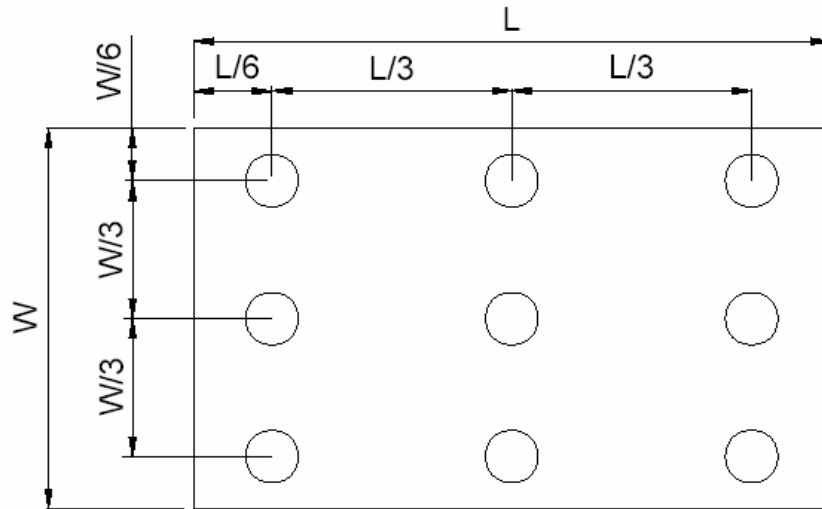
Contrast Ratio(CR)=(White)Luminance of ON ÷ (Black)Luminance of OFF

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(3) Definition of Luminance :

Measure white luminance on the same 9 points and take the average value



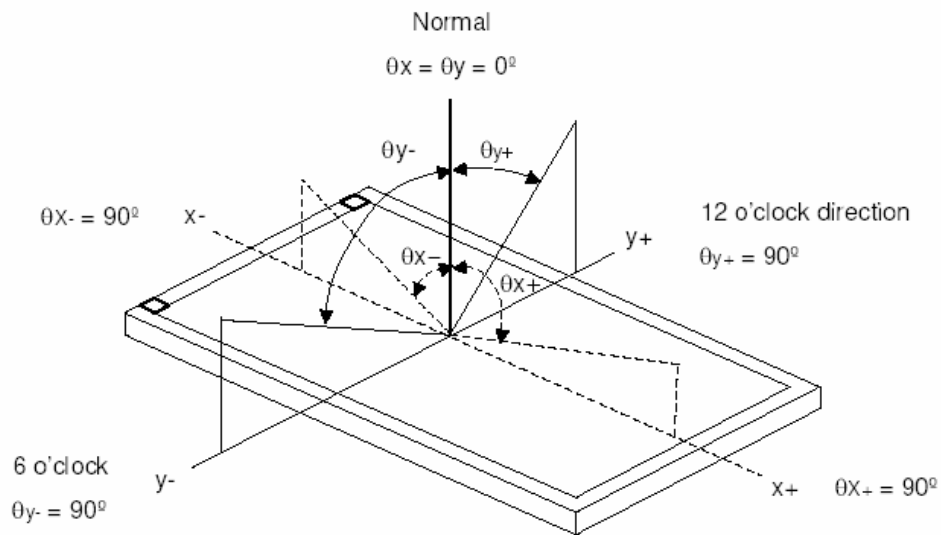
(4) Definition of Luminance Uniformity :

Measured Maximum luminance[L(MAX)] and Minimum luminance[L(MIN)] on the 9 points

Luminance Uniformity is calculated with the following formula :

$$Y_U = L(\text{MIN}) / L(\text{MAX})$$

(5) Definition of Viewing Angle



$$\Phi = (\Theta_{x+}) + (\Theta_{x-}) \quad \Theta = (\Theta_{y+}) + (\Theta_{y-})$$

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7. RELIABILITY TEST CONDITIONS

| ITEM | CONDITIONS | NOTE |
|--|---|------|
| HIGH TEMPERATURE OPERATION | 70°C , 240Hrs | |
| HIGH TEMPERATURE AND HIGH HUMIDITY OPERATION | 60°C , 90%RH , 240Hrs | |
| HIGH TEMPERATURE STORAGE | 85°C , 240Hrs | |
| LOW TEMPERATURE OPERATION | -20°C , 240Hrs | |
| LOW TEMPERATURE STORAGE | -30°C , 240Hrs | |
| THERMAL SHOCK | -40°C (30min) ~95°C (30min) For a total 100cycle | |
| MECHANICAL SHOCK | <ul style="list-style-type: none">• 980m/S²(equal to 100G),6ms• (1/2 Sine wave),XYZ | |
| VIBRATION | Frequency range : 10~55Hz Stroke : 1.5mm Sweep : 10Hz~55Hz~10Hz 2 hours for each direction of XYZ (6 hours for total) | |
| ESD | ±2KV , Human Body Mode , 100Pf/1500Ω | |

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8. USE PRECAUTIONS

8-1 Handling precautions

- (1) The polarizing plate may break easily so be careful when handling it. Do not touch, press or rub it with a hard-material tool like tweezers.
- (2) Do not touch the polarizing plate surface with bare hands so as not to make it dirty. If the surface or other related part of the polarizing plate is dirty, soak a soft cotton cloth or chamois leather in benzene and wipe off with it. Do not use chemical liquids such as acetone, toluene and isopropyl alcohol. Failure to do so may bring chemical reaction phenomena and deteriorations.
- (3) Remove any spit or water immediately. If it is left for hours, the suffered part may deform or decolorize.
- (1) If the LCD element breaks and any LC stuff leaks, do not suck or lick it. Also if LC stuff is stuck on your skin or clothing, wash thoroughly with soap and water immediately.

8-2 Installing precautions

- (1) The PCB has many ICs that may be damaged easily by static electricity. To prevent breaking by static electricity from the human body and clothing, earth the human body properly using the high resistance and discharge static electricity during the operation. In this case, however, the resistance value should be approx. $1M\Omega$ and the resistance should be placed near the human body rather than the ground surface. When the indoor space is dry, static electricity may occur easily so be careful. We recommend the indoor space should be kept with humidity of 60% or more. When a soldering iron or other similar tool is used for assembly, be sure to earth it.
- (2) When installing the module and ICs, do not bend or twist them. Failure to do so may crack LC element and cause circuit failure.
- (3) To protect LC element, especially polarizing plate, use a transparent protective plate (e.g., acrylic plate, glass etc) for the product case.
- (4) Do not use an adhesive like a both-side adhesive tape to make LCD surface (polarizing plate) and product case stick together. Failure to do so may cause the polarizing plate to peel off

8-3 Storage precautions

- (1) Avoid a high temperature and humidity area. Keep the temperature between 0°C and 35°C and also the humidity under 60%.
- (2) Choose the dark spaces where the product is not exposed to direct sunlight or fluorescent light.
- (3) Store the products as they are put in the boxes provided from us or in the same conditions as we recommend.

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8-4 Operating precautions

- (1) Do not boost the applied drive voltage abnormally. Failure to do so may break ICs. When applying power voltage, check the electrical features beforehand and be careful. Always turn off the power to the LC module controller before removing or inserting the LC module input connector. If the input connector is removed or inserted while the power is turned on, the LC module internal circuit may break.
- (2) The display response may be late if the operating temperature is under the normal standard, and the display may be out of order if it is above the normal standard. But this is not a failure; this will be restored if it is within the normal standard.
- (3) The LCD contrast varies depending on the visual angle, ambient temperature, power voltage etc. Obtain the optimum contrast by adjusting the LC drive voltage.
- (4) When carrying out the test, do not take the module out of the low-temperature space suddenly. Failure to do so will cause the module condensing, leading to malfunctions.
- (5) Make certain that each signal noise level is within the standard (L level: 0.2V_{dd} or less and H level: 0.8V_{dd} or more) even if the module has functioned properly. If it is beyond the standard, the module may often malfunction. In addition, always connect the module when making noise level measurements.
- (6) The CMOS ICs are incorporated in the module and the pull-up and pull-down function is not adopted for the input so avoid putting the input signal open while the power is ON.
- (7) The characteristic of the semiconductor element changes when it is exposed to light emissions, therefore ICs on the LCD may malfunction if they receive light emissions. To prevent these malfunctions, design and assemble ICs so that they are shielded from light emissions.
- (8) Crosstalk occurs because of characteristics of the LCD. In general, crosstalk occurs when the regularized display is maintained. Also, crosstalk is affected by the LC drive voltage. Design the contents of the display, considering crosstalk.

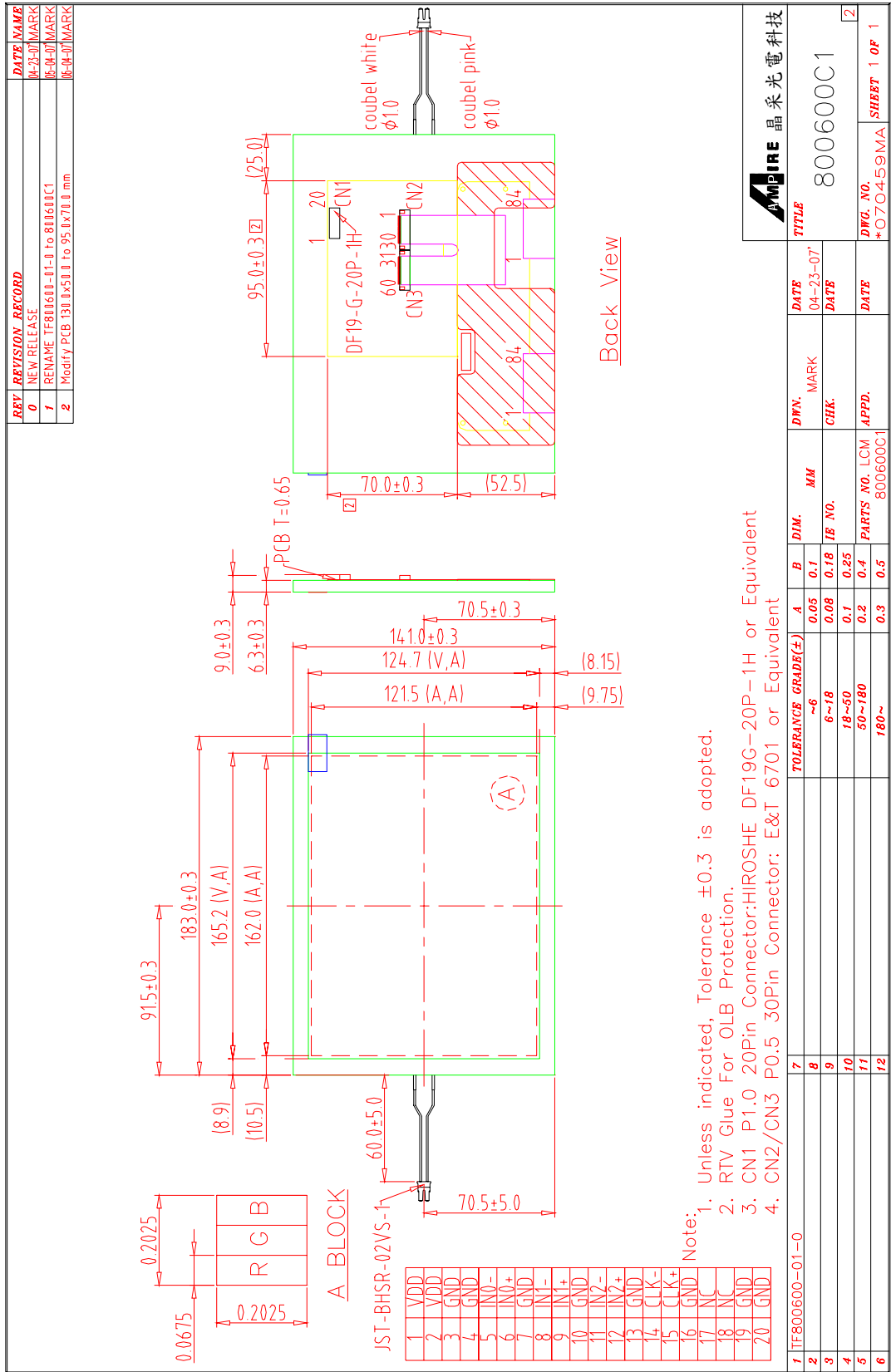
8-5 Other

- (1) Do not disassemble or take the LC module into pieces. The LC modules once disassembled or taken into pieces are not the guarantee articles.
- (2) The residual image may exist if the same display pattern is shown for hours. This residual image, however, disappears when another display pattern is shown or the drive is interrupted and left for a while. But this is not a problem on reliability.

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9. OUTLINE DIMENSION



| | |
|----------------------|------------|
| AMPIRE 晶采光電科技 | |
| TITLE | 800600C1 |
| DWG. NO. | *C704-59MA |
| SHEET | 1 OF 1 |

| NO. | DATE | DWN. | MARK | MM | DIM. | A | B | TOLERANCE GRADE(±) | 7 | 8 | 9 | 10 | 11 | 12 |
|-----|----------|-------|------|----|------|------|------|--------------------|---|---|---|----|----|----|
| | 04-23-07 | | | | | 0.05 | 0.1 | ~6 | | | | | | |
| | | CHK. | | | | 0.08 | 0.18 | 6~18 | | | | | | |
| | | APPD. | | | | 0.1 | 0.25 | 18~50 | | | | | | |
| | | | | | | 0.2 | 0.4 | 50~180 | | | | | | |
| | | | | | | 0.3 | 0.5 | 180~ | | | | | | |
| | | | | | | | | | | | | | | |