NEW *** Please contact Barbara.Maier@codico.com to get more information! ***
Low Profile "Swing-Lock" Board to Wire Connector for Power

DF57 Series



Features

1.Reinforced lock structure with swing lock

A swing-lock structure, featuring our own unique connection method, reinforces the lock structure of the electric cable side, with a structure resistant to tough electric cable routing and disengagement of cables under load.

In addition, the connection surface has a guide insertion to facilitate insertability (patented)

2.Header Lock Improves Plug Retention

When connecting, the header connector secures the moldedlance. Play of molded lance is prevented for added strength. (patented)

3. Highly reliable contact structure

Despite the low-profile design, with a stacking height of 1.4mm, an effective mating length of 0.42mm is achieved. The structure features two-point contact terminal geometry with high contact reliability.

4.Insert guide key prevents misalignment

Insert guide key guides the crimp socket to the correct mating position and prevents misalignment, which improves mating operation and prevents possible connector breakage with incorrect mating.

5.Solder wicking prevention

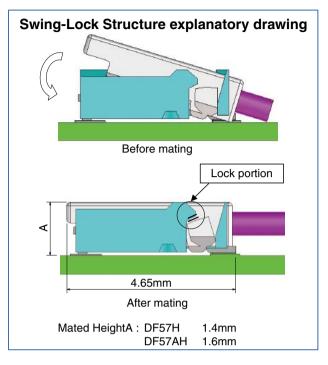
The integral molding eliminates any gap between the terminals and case to prevent solder wicking.

6.Case disengagement prevention

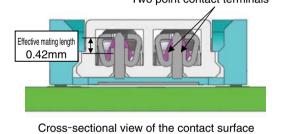
Reinforcing hardware (metal fittings) are integrated in the molding, which help prevent the case from disengaging with the terminals due to tough electric cable routing and load.

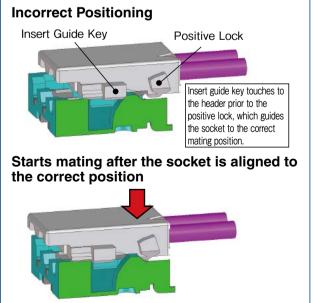
7.Cost countermeasure

Terminals and metal fittings are collectively integrated into the molding to reduce assembly cost.



Contact Structure Two point contact terminals





Insert Guide Key Structure

Specifications

			2pos.	3pos.	4pos.	5,6pos.	
		AWG26	_	_	-	1.5A	
	Our set and the set	AWG28	2.5A	2.0A	1.	5A	operating temperature range -35℃ to 85℃ (Note 1)
Detine	Current rating	AWG30	1.	5A	1.	0A	Operating humidity range 20% to 80%
Rating		AWG32	1.0	0A	0.	8A	
		AWG34	0.8	8A	0.	5A	
	Voltage rating		:50V AC/D ddle pin of 3		noved): 100	V AC/DC	Storage temperature range -10°C to 60°C (Note 2) Storage humidity range 40% to 70% (Note 2)
	ι	JL-CSA cer	tified specif	ications			
			2pos.	3pos.	4pos.	5,6pos.	
		AWG26	_	_	_	1.5A	
	Current noting	AWG28	2.5A	2.0A	1.	5A	
Rating	Current rating	AWG30	1.	5A	1.0A		
		AWG32	1.0	0A	0.	8A	
		AWG34	0.8	8A	0.	5A	
	Voltage rating	2~6 pos. :	:50V AC/DC)			

Item	Specification	Conditions				
1.Insulation resistance	100 MΩ min.	100 V DC				
2.Withstanding voltage	No flashover or insulation breakdown	500 V AC / 1 minute				
3.Contact resistance	10 mΩ max.	20 mV max., at 1 mA.				
4.Vibration	No electrical discontinuity of 1 μ s or longer No damage, cracks or parts dislocation.	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 10 cycles, 3 direction				
5.Shock	No electrical discontinuity of 1 μ s or longer No damage, cracks or parts dislocation.	Acceleration of 490 m/s ² , 11 ms duration, sine half-wave, 3 cycles in each of the 3 axis				
6.Humidity	Contact resistance: 20 m Ω max., Insertion resistance:500M Ω min. No damage, cracks or parts dislocation.	96 hours at of 40 $\pm 2^{\circ}$ C, and humidity of 90 to 95%				
7.Temperature cycle	Contact resistance: 20 mΩ max., Insulation resistance: 500 MΩ min. No damage, cracks or parts dislocation.	$\begin{array}{l} -55^{\circ}\text{C} \rightarrow 5 \text{ to } 35^{\circ}\text{C} \rightarrow 85^{\circ}\text{C} \rightarrow 5 \text{ to } 35^{\circ}\text{C} \\ \text{Times: 30 min.} \rightarrow 2 \text{ min. to 3 min.} \rightarrow 30 \text{ min.} \rightarrow 2 \text{ min. to 3 min.} \\ 5 \text{ cycles} \end{array}$				
8.Durability	Contact resistance: 20 mΩ max., No damage, cracks or parts dislocation.	30 cycles				
9.Resistance to soldering heat	No deformation of components affecting performance	Reflow: At the recommended temperature profile Manual soldering: 350°C for 3 seconds				

Note 1. Includes temperature rise caused by current flow.

Note 2. The term "storage" refers to products stored for a long period prior to mounting and use.

The operating temperature and humidity range covers the non-conducting condition of installed connectors in storage, shipment or during transportation.

Note 3. Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

Material

Product	Part	Material	Finish	Remarks
Header	Insulator	LCP	Color:Black	UL94V-0
Header	Contacts	Brass	Tin Plated	
Crimp socket	Insulator	PBT	DF57H : White DF57AH : Black	UL94V-0
Crimp contacts	Crimp contacts Contacts Pt		Tin Plated	

Ordering information

Refer to the below information to identify the specifications of the product by its part No. For order placement, select the part No. from the lists shown in the page 4 to 6.

Header

<u> </u>	DF	57	H	-	*	Ρ	-	1.2	V	
	1	2	3		4	6		6	7	
1	Serie	es name	:DF						6	Connector type
2	Serie	s No.	:57							P:Plug
3	Inser	t guide	key						6	Contact pitch : 1.2mm
		Н	: Yes						1	Termination section
4	Num	ber of c	ontacts	:2, 3,	4, 5, 6	3				V :Straight SMT

DF 57 H - $\frac{2}{4}$ P - $\frac{2.4}{6}$ V

4 Number of contacts	: 2	6 Contact pitch :2.4mm
		(Middle pin of 3 pos. is removed, and rated voltage is 100 V)

Socket

]_	DF	57		H	—	*	S	-	1.2	C			
	1	2	3	4		5	6		7	8			
1	Serie	es name	÷DF						5	Number of contacts : 2, 3, 4, 5, 6			
2	Serie	es No.	: 57						6	Connector type			
3	Appli	cable w	/ire siz	e:						S : Crimp socket			
		Blank	: AWG	628 to /	AWG3	4			0	Contact pitch : 1.2mm			
4	Insert guide key								8 Termination section				
		Н	: Yes							C Crimp socket			

DF 57 <u>A</u> H - <u>*</u> S - 1.2 C

3 Applicable wire size:	5 Number of contacts 5, 6
A :AWG26 to AWG34	

Crimp contact

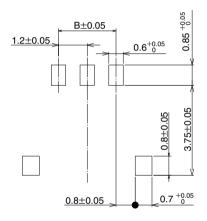
DF 57 - <u>2830</u> <u>SCF</u>

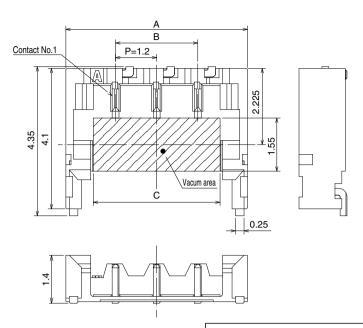
 Applicable wire size: 	2 Packaging					
2628 : AWG26 to AWG28	SCF : SCF: Female crimp contact / reel					
2830 : AWG28 to AWG30						
3234 : AWG32 to AWG34						

■Header(SMT)



Recommended PCB mounting pattern(Thickness: 1.0mm)





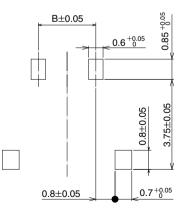
[Specification number] (21):Tin plated, Embossed tape

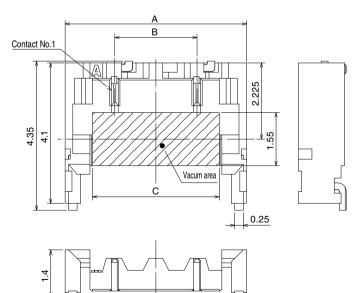
packaging (5,000 pieces per reel)

				Ur	nit : mm
Part Number	CL No.	Number of contacts	А	В	С
DF57H-2P-1.2V(21)	CL666-0104-7-21	2	4.1	1.2	2.5
DF57H-3P-1.2V(21)	CL666-0105-0-21	3	5.3	2.4	3.7
DF57H-4P-1.2V(21)	CL666-0106-2-21	4	6.5	3.6	4.9
DF57H-5P-1.2V(21)	CL666-0107-5-21	5	7.7	4.8	6.1
DF57H-6P-1.2V(21)	CL666-0108-8-21	6	8.9	6.0	7.3
		N = 1 = = = = (+ = = = 1)			

Note:Embossed tape reel packaging (5,000 pieces/reel).

Recommended PCB mounting pattern(Thickness: 1.0mm)

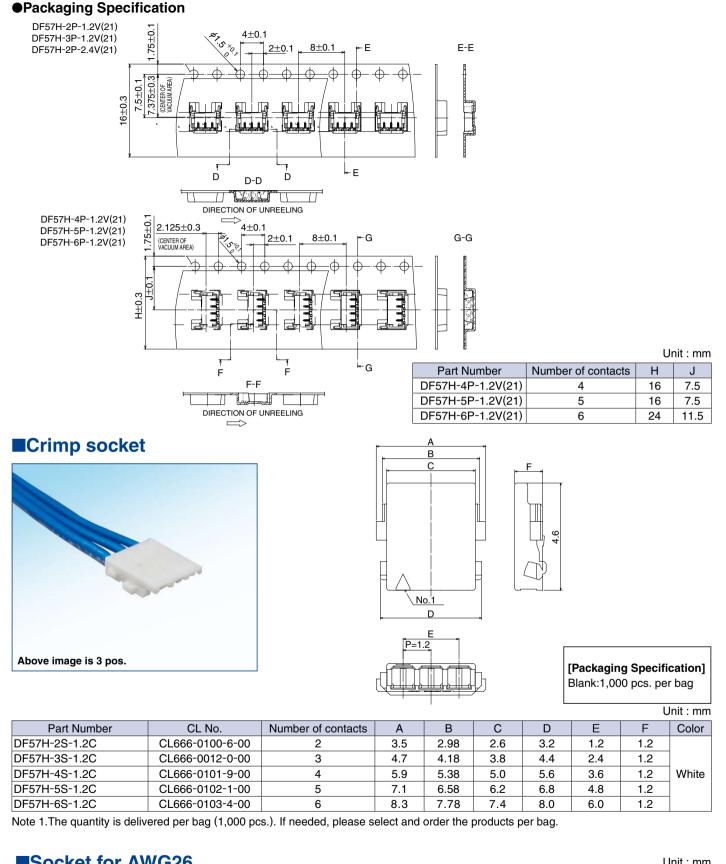




					Unit : mm
Part Number	CL No.	Number of contacts	А	В	С
DF57H-2P-2.4V(21)	CL666-0109-0-21	2	5.3	2.4	3.7

[Specification number] (21):Tin plated, Embossed tape packaging (5,000 pieces per reel)

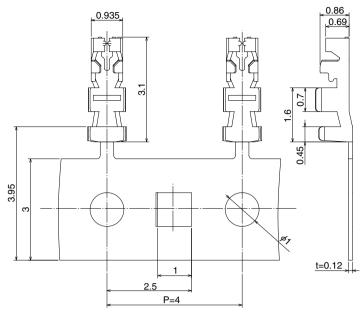




Part Number	CL No.	Number of contacts	А	В	С	D	E	F	Color	
DF57AH-5S-1.2C	CL666-0110-0-00	5	7.1	6.58	6.2	6.8	4.8	1.4	Black	
DF57AH-6S-1.2C	CL666-0111-2-00	6	8.3	7.78	7.4	8.0	6.0	1.4	DIACK	

Note 1. The quantity is delivered per bag (1,000 pcs.). If needed, please select and order the products per bag.

Crimp contact



[Packaging Specification]

Blank:Embossed tape packaging (40,000 pieces per reel)

(41) :Embossed tape packaging (35,000 pieces per reel)

Part Number	CL No.	Packaging	Quantity	Finish	Applicable wire	Applicable socket connector
DF57-2628SCF(41)	CL666-0013-3-41	Reel	35,000	Tin plated	AWG26~AWG28	DF57AH-*S-1.2C
DF57-2830SCF	CL666-0001-4-00	Reel	40,000	Tin plated	AWG28~AWG30	DF57H-*S-1.2C
DF57-3234SCF	CL666-0016-1-00	Reel	40,000	Tin plated	AWG32~AWG34	DF57AH-*S-1.2C

Note:Embossed tape reel packaging (40,000 pieces/reel).

Order by number of reels.

•Applicable wire (Tin plated annealed copper wire)

	· · ·	· · ·	
Part Number	Wire size (Stranded wire conductor)	Jacket outer diameter	Recommended cable
DF57-2628SCF(41)	AWG26(7/ø0.16mm)	40.99mm may	UL3302,UL3610
	AWG28(7/ø0.127mm)	ϕ 0.88mm max.	
DF57-2830SCF	AWG28(7/ø0.127mm)	¢0.5mm	UL1571(Thin wire),
	AWG30(7/ø0.102mm)	~ <i>ϕ</i> 0.63mm	UL10584(ETFE wire)
DF57-3234SCF	AWG32(7/ø0.08mm)	<i>∳</i> 0.32mm	
	AWG34(19/¢0.04mm)	~¢0.42mm	

Strip length 1.0 to 1.4mm

Note: When using other than the recommended wire, contact your nearest Hirose sales representative.

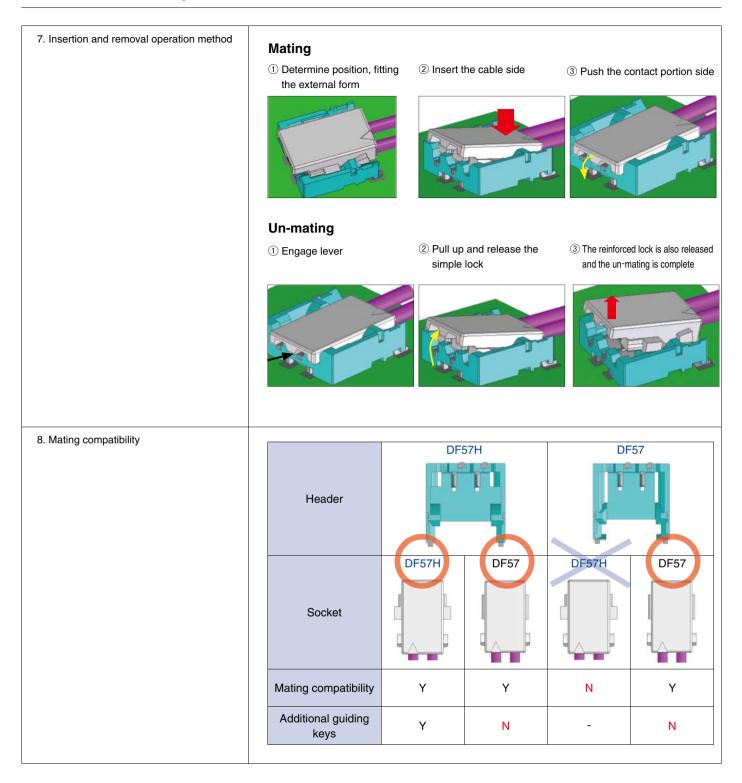
Tools

Туре	Part Number	CL No.	Applicable contact
	AP105-DF57-2628S	CL901-4622-2-00	DF57-2628SCF
Applicator	AP105-DF57-2830S	CL901-4618-5-00	DF57-2830SCF
	AP105-DF57-3234S	CL901-4629-1-00	DF57-3234SCF
Press	CM-105	CL901-0005-4-00	
Hand crimping tool	HT305/DF57-2830HC	CL902-4635-0-00	DF57-2830SCF
Contact extraction tool	DF-C-PO(B)	CL550-0179-2-00	DF57-***SCF

Note: If any trouble has occurred due to tools other than the designated tool, Hirose bears no respoisibility for any trouble.

● Usage Recommendations

1.Recommended temperature profile			
	250		
	$\begin{array}{c} 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 $		
	TIME (sec) <u>90~120sec</u> <u>90~120sec</u> <u>60secMAX</u> <u>PRE-HEATING TIME</u> <u>SOLDERING TIME</u> The temperature profiles are based on the above conditions. In individual applications the actual temperature may vary,depending on solder paste type, volume/thickness and board size/thickness. Consult your solder paste and equipment manufacturer for specific recommendations.		
2.Recommended manual soldering	Manual soldering: $350^{\circ}C \pm 10^{\circ}C$ for 3 seconds		
3.Recommended screen thickness and open area ratio (Pattern area ratio)	Thickness: 0.1 mm Open area ratio: 100%		
4.Board warpage	Maximum of 0.02mm at the connector center, with both ends of the connector as reference points.		
5.Cleaning conditions	Cleaning is not recommended. When cleaning, please evaluate as if can deteriorate the performance including mechanical operation and environmental resistance.		
6.Precautions	 When inserting crimp-type (solderless) terminals to crimping (solderless) sockets, to maintain reliable performance, please do not insert obliquely. DO NOT mate/un-mate non-terminated plugs with non-mounted receptacles. This may lead to damage or deformation of the contacts. Removal of the holding electric cable may cause damage so please be careful. DO NOT apply flux to the contact terminals when hand soldering the receptacle to the board. Wicking of the flux into the electrical contact areas may lead to connection failures. Slight discoloration on the insulating materials will not affect form, fit or function of the connectors. For operating suggestions on insertion and removal, please refer separately to the "DF57 Insertion and Removal Manual". 		





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The characteristics and the specifications contained herein are for reference purpose. Please refer to the latest customer drawings prior to use. The contents of this catalog are current as of date of 03/2013. Contents are subject to change without notice for the purpose of improvements.